

**WEATHERBOND**
*Updated Sep'23*


Weatherbond is a premium pure acrylic-based exterior paint that is specially formulated with Quartz Technology which gives longer protection on exterior walls against harsh weather.

The Quartz Technology results in a hard and tough paint film that provides excellent resistance to rainwater, UV radiation and dirt penetration. It is also more inert in nature hence better resistance toward alkalinity from the substrate and possible acidic impacts of the atmosphere.

Additionally, Colour Care Technology allows a richer and long-lasting colour appearance.

**Product Features:**

- Quartz Technology provides tough and hard paint film
- Excellent UV protection for longer-lasting colours
- Excellent protection against acid rain that results in a longer-lasting paint film
- Tougher resistance against alkaline and efflorescence from the substrate
- Tougher resistance against dirt penetration from the environment
- Excellent protection against fungus and algae
- Reduce the temperature of the selected colour range with a high SRI value
- 8 years of protection
- Green choice product

Paint Type	Product Type	Finishing	Recommended Substrate	Pack Size
Water-based	Exterior	Sheen	Masonry, brick, plastering substrate and fibreboard	1 Litre, 5 Litres, 15 Litres, 18 Litres, 20 Litres

**Composition**

Pigment	: Mainly Titanium Dioxide, functional extender, inorganic metal oxide and high-performance organic pigment
Binder	: Pure Acrylic Emulsion
Thinner	: Water

**Technical Data**

Drying Time	: Touch Dry : 20 minutes (Dependent on temperature and humidity)
	: Hard Dry : 1 hour (Dependent on temperature and humidity)
Recoating Time	: 2 hours (Dependent on temperature and humidity)
Dry Film Thickness	: Around 30 µm per coat
No. of Coats	: 2 coats
Theoretical Coverage	: 10 – 12 m <sup>2</sup> per litre per coat (Actual coverage is dependent on substrate condition, application method, application condition and finishing appearance)
Volume Solid	: ~ 40%
Shelf Life	: Up to 36 months in a tightly sealed container

**Application Method**

Brush / Roller	: Dilute the paint with not more than 5% of water. Preferably not dilute for best performance.
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**Recommended Coating System**

Sealer / Primer	: 8100 Weatherbond Sealer / 5100 Wall Sealer / 8000 Advance Wall Sealer / Expresskote Sealer / Acrylic 5170 Wall Sealer / Hi-Bond Wall Sealer (on powdery or skim-coated surface)	: 1 Coat
Top Coat	: Weatherbond	: 2 Coat

**Surface Preparation**

Remove all loose, defective paint or powdery residues, loose chalk, dust, fungus, algae and foreign matter. Treat any areas affected by fungus growth with Fungicidal Wash Solution. Repair cracks, and uneven surfaces with suitable exterior grade fillers. Smoothen the filler areas with sandpaper. Surfaces to be painted must be cleaned thoroughly and dry, it must be free from dirt, grease and other foreign matters. Allow all surfaces to dry completely prior to painting. Avoid painting when the moisture content and alkalinity of the walls are still high. (Recommended painting specification requires the moisture content of the walls to be below 16% measured by protimeter and the alkalinity of the walls to be below pH9.) Spot prime with Nippon Exterior Wall Sealer.

**Cleaning**

Clean up equipment with water immediately after use.

**Safety Precautions**

- Keep container tightly closed and keep out of reach children or away from food and drink.
- Ensure good ventilation during application and drying.
- When applying paint, it is advisable to wear eye protection.
- In case of contact with eye, rinse with plenty of water immediately and seek medical advice.
- Remove splashes from skin by using soap or water.
- Paint must always be stored in a cool place.
- When transporting paint, care must be taken. Always keep container in a secure upright position.
- Dispose off any paint waste in accordance with the appropriate Environment Quality Regulations.

**Note**

\* Theoretical Coverage is based on a mathematical formula

$$\left[ \frac{\text{Volume Solid \%} \times 10}{\text{Dry Film Thickness}} \right] = \text{m}^2/\text{lit}/\text{coat}$$

and does not consider LOSS FACTORS.

Variables like porosity of substrate, application method, dilution ratio, dry film thickness, opacity and so on will affect the loss factor and can vary from 30% - 50% or even more.

The above information is given to the best of our knowledge based on laboratory tests and practical experience.

However, since we cannot anticipate or control the many conditions under which our products may be used, we can only guarantee the quality of the product itself.

We reserve the right to alter the given without prior notice.