NIPPON FLOORSHIELD SF EPOXY OP TEXTURE FINISH 3-component Solvent-free Epoxy *Updated April 21*

NIPPON FLOORSHIELD SF EPOXY OP TEXTURE FINISH is a three-component thixotropic solvent free epoxy coating available in any colour. It is to be used on primed floor as an economical abrasion and chemical resistance textured coating that gives an orange peel effect and also as a sealer coat for **NIPPON FLOORSHIELD SF EPOXY MORTAR**

Product Features:

- Solvent free thus no solvent smell
- Abrasion resistant
- Chemical resistant

Paint Type	Product Type	Finishing	Recommended Substrate	Pack Size
Solvent free	Interior	Gloss	Floor Concrete	Part A: 3.7 kg Part B: 1.3 kg Part C: 3.0 kg

Composition

Pigment	: Organic and Inorganic Pigment
Binder	: Epoxy & amine
Thinner	: -

Technical Data

Solid Content	: 100%
Density	: 1.40 kg/L
Viscosity	: approximately 35000 mPas
Shelf-life	: 24 months at 30℃ (tightly sealed and properly stored)
Mixing Ratio	: 3.7 : 1.3 : 3.0 (by weight)
Pot-life (30℃)	: 20 minutes
Application temperature	: 15-35℃
Consumption	: 0.30 – 0.50kg/m^2 per coat This theoretical coverage rate has been calculated from the volume solids of the material and is related to the amount of coating applied onto a perfectly smooth surface without wastage. For a practical coverage rate, due allowance should be made for atmospheric conditions, surface roughness, geometry of the article being coated, the skill of applicator, method of application etc. when estimating quantities required for a particular job.
No of coats	: 1-2 dependant on substrate
Recoat Time	: 15 hours
Walk on Time	: 12 hours
Cleaning Solvent	: Nippon SA-65 Thinner
Adhesion Strength	: Concrete cohesive failure at > 1.5N/mm^2 (ASTM D4541)
Shore D Hardness	: > 80 (ASTM D2240)
Compressive Strength	: > 85 MPa (ASTM C579)

Application Method

Surface Preparation	: **NIPPON FLOORSHIELD SF EPOXY OP TEXTURE FINISH** can be applied directly onto the primed substrate to provide a body or finishing coat and on prepared screed as a sealer. Also, all traces of contaminants such as dust to be removed to expose a clean substrate.
Application	: **NIPPON FLOORSHIELD SF EPOXY OP TEXTURE FINISH** is supplied in proportionate quantities in 3-component containers. The entire contents of the Component A are mixed and poured into a clean mixing barrel. Then empty Component B into the mixing barrel and mix homogeneously for 1 minute using a mechanical stirrer. Charge in Component C and mix further for 1 minute. Use a 300 -500 rpm slow-speed drill, with a spiral mixing blade or Jiffy mixer. Move the mixing blade in circles around the inside edge of the pail from bottom to top. The inclusion of air in the stirring process must be avoided.

	For texture coat the mixture is poured onto the prepared primer and spread evenly with trowel and medium pile roller which is followed by texture roller for an even texture. If used as a sealer the mixture is poured on the screed and tightly troweled to seal the porosity.
Overcoating	: Subsequent finishing or overlayment should be applied once the coat becomes tack-free but before the it completely hardens which is within 24 hours.

Cleaning

Clean up equipment with thinner immediately after use.

Safety Precautions

- Keep container tightly closed and keep out of reach children or away from food and drink.
- Ensure good ventilation during application and drying.
- When applying paint, it is advisable to wear eye protection.
- In case of contact with eye, rinse with plenty of water immediately and seek medical advice.
- Remove splashes from skin by using soap or water.
- Paint must always be stored in a cool place.
- When transporting paint, care must be taken. Always keep container in a secure upright position.
- Dispose off any paint waste in accordance with the appropriate Environment Quality Regulations.

Note

* Theoretical Coverage is based on a mathematical formula

$$\left[\frac{Volume\ Solid\ \%\ x\ 10}{Dry\ Film\ Thickness}\right] = m^2/lit/coat$$

and does not consider LOSS FACTORS.
Variables like porosity of substrate, application method, dilution ratio, dry film thickness, opacity and so on will affect the loss factor and can vary from 30% - 50% or even more.

The above information is given to the best of our knowledge based on laboratory tests and practical experience.
However, since we cannot anticipate or control the many conditions under which our products may be used, we can only guarantee the quality of the product itself.
We reserve the right to alter the given without prior notice.